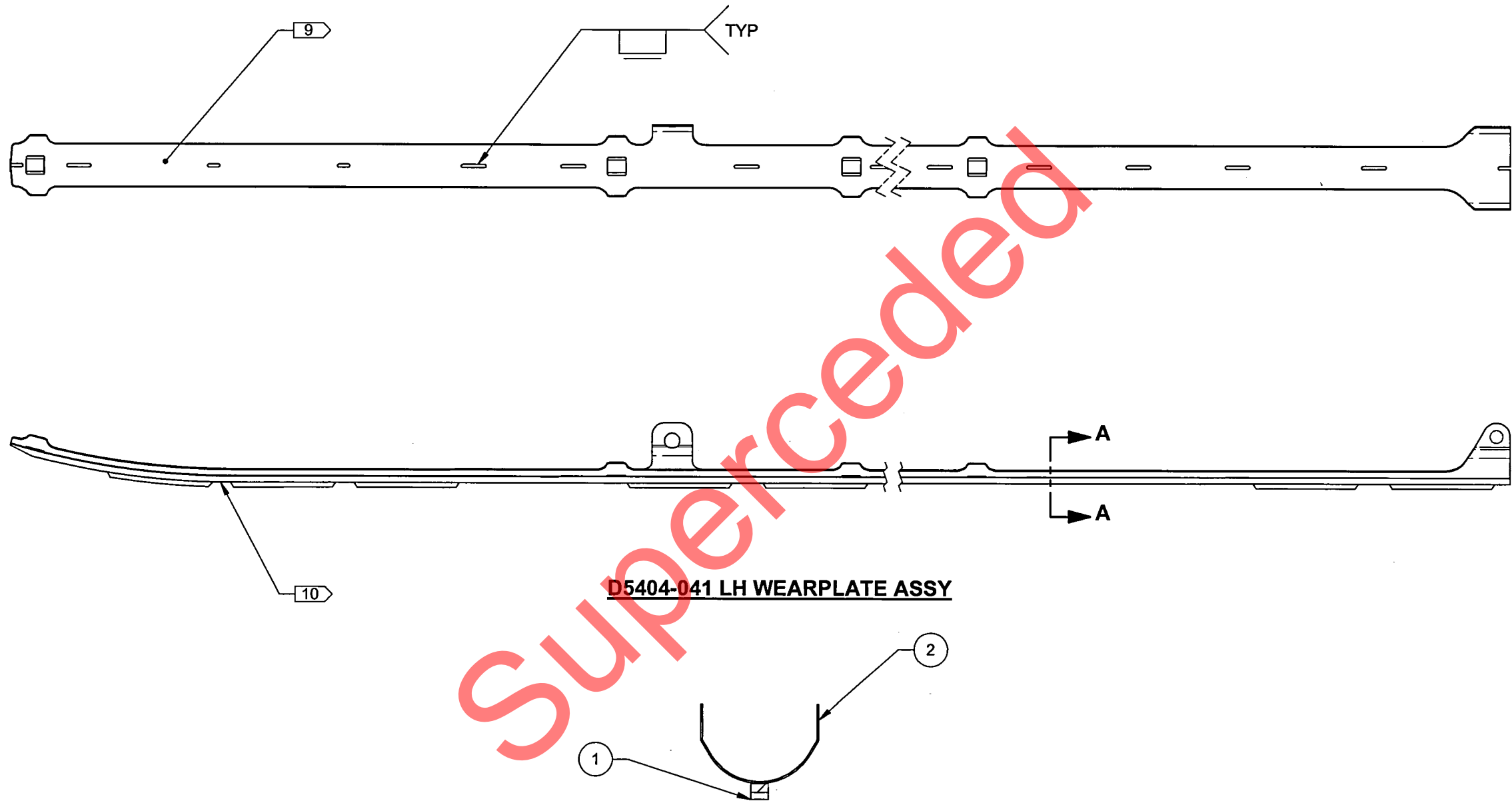


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5404-041	LH WEARPLATE ASSY
1	1	D4155-041	WEARBAR ASSEMBLY
2	1	D5404-1	PLATE

UNDER REVIEW  
URF 19-638 19.03.14 (SAD)



D5404-041 LH WEARPLATE ASSY

SECTION A-A  
SCALE 2X

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 6.94 lbs
  - 8) WELDING: PER QSI 004
  - 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THICK, PER DART QSI 005 4.9.
  - 10) FORM TO MATCH PROFILE OF D5404-1 AT TIME OF WELDING

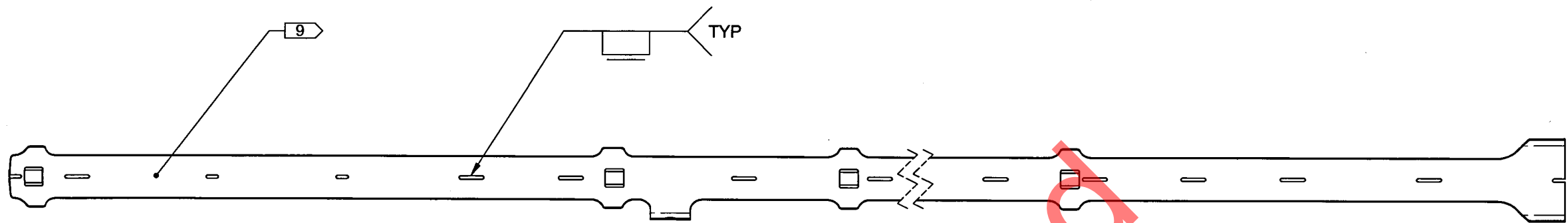
RELEASED  
2017-01-05  
ECW 16-686

APPROVED

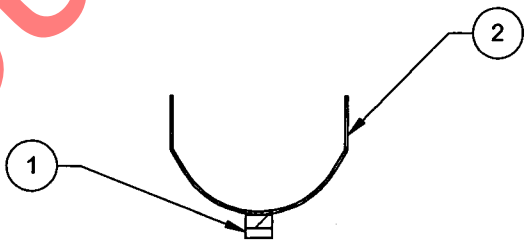
A	NEW ISSUE	ML	16.02.25
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	DD	D5404	SHEET 1 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
DATE	16.02.25	COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY -042	P/N	DESCRIPTION
	X	D5404-042	RH WEARPLATE ASSY
1	1	D4155-041	WEARBAR ASSEMBLY
2	1	D5404-2	PLATE

UNDER REVIEW  
URF 19-638 19.03.14 (SAD)



D5404-042 RH WEARPLATE ASSY



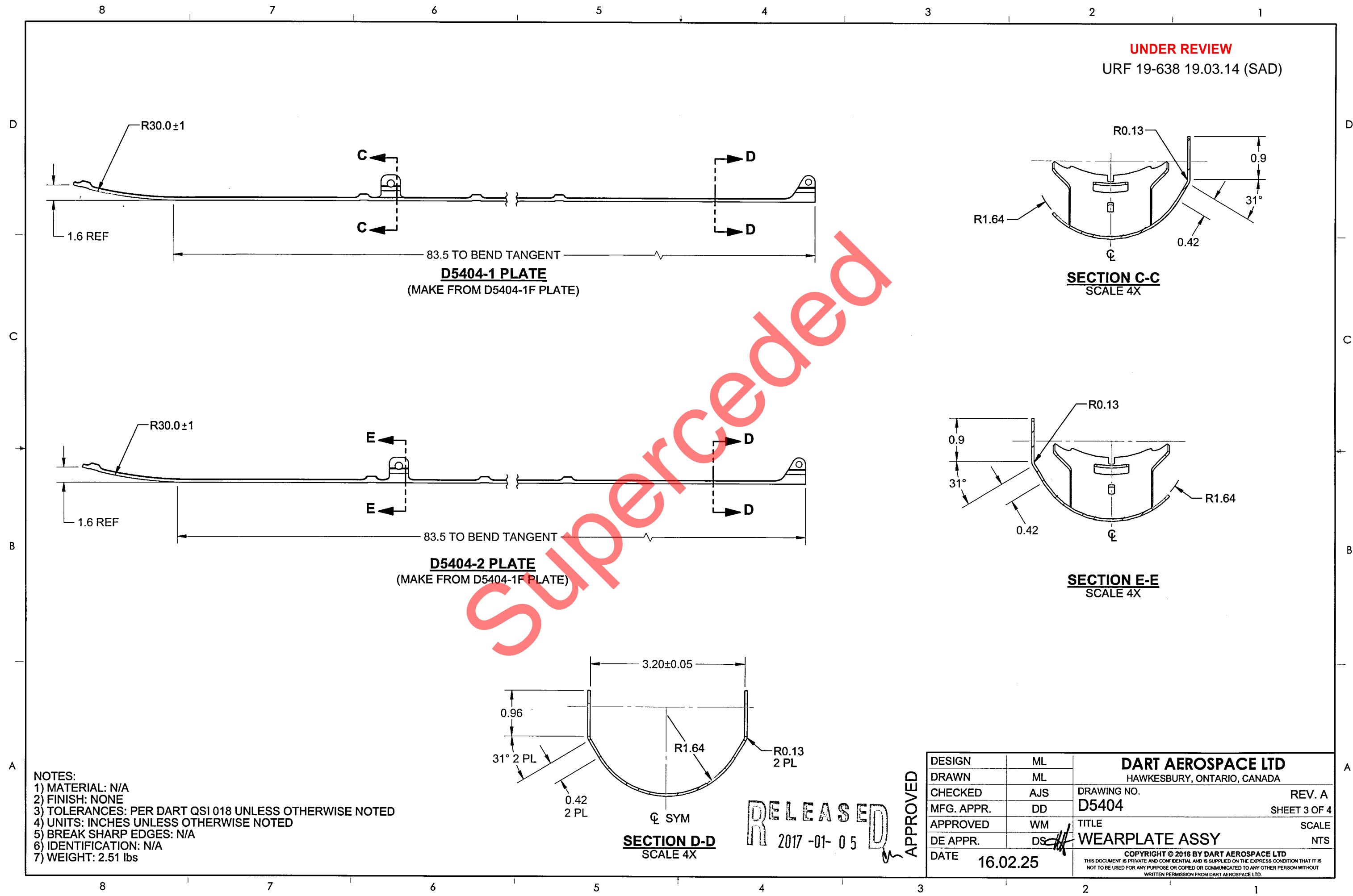
SECTION B-B  
SCALE 2X

- NOTES:  
 1) MATERIAL: N/A  
 2) FINISH: NONE  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: N/A  
 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
 7) WEIGHT: 6.94 lbs  
 8) WELDING: PER QSI 004  
 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THICK, PER DART QSI 005 4.9.  
 10) FORM TO MATCH PROFILE OF D5404-2 AT TIME OF WELDING

RELEASED  
2017-01-05

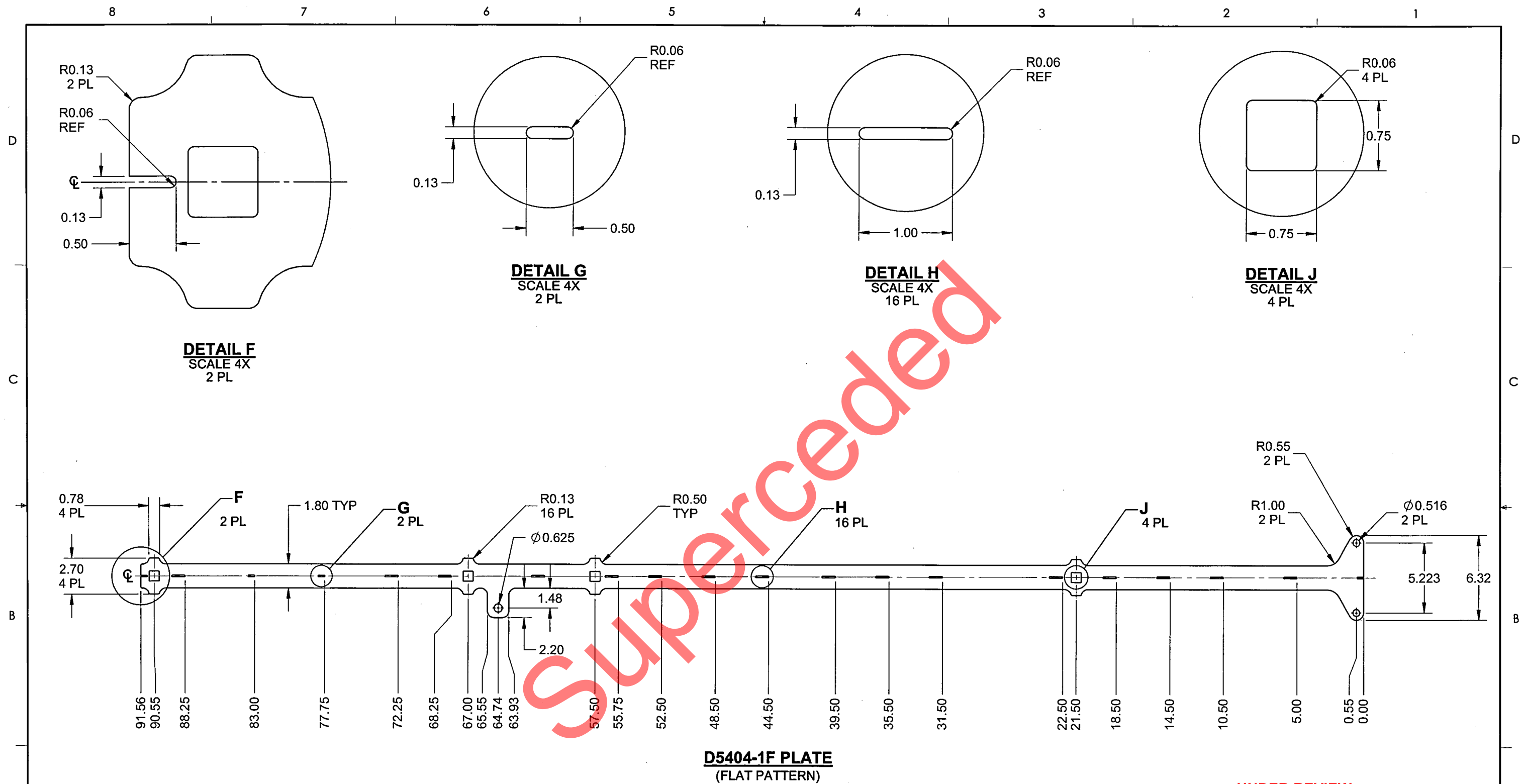
APPROVED

DESIGN	ML	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO. <b>D5404</b>	REV. A
MFG. APPR.	DD		SHEET 2 OF 4
APPROVED	WM	TITLE <b>WEARPLATE ASSY</b>	SCALE NTS
DE APPR.	DS	COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	16.02.25		



UNDER REVIEW  
URF 19-638 19.03.14 (SAD)

DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	DD	D5404	SHEET 3 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
DATE	16.02.25	COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 18 GAUGE (0.050 THICK),  
PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240  
REF. DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.51 lbs
- 8) ALL NON DIMENSIONED FEATURES PER CAD FILE D5404-1F-REV.A.DXF

**RELEASED**  
2017-01-05

**APPROVED**

DESIGN	ML	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	DD	<b>D5404</b>	SHEET 4 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	<b>WEARPLATE ASSY</b>	NTS
DATE	16.02.25	COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

**UNDER REVIEW**  
URF 19-638 19.03.14 (SAD)